

STATE OF NEW JERSEY DEPARTMENT OF TRANSPORTATION

Composite Pavement Rehabilitation Techniques

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Composite Pavement Rehab Goals

- Improve Pavement Condition
- Improve Ride Quality
- Improve Safety
- Extend Life
- Typically Functional Overlay Minor Rehab
- Sometimes A Structural Overlay Major Rehab
- Reduce Life Cycle Costs
- Increase Customer Satisfaction
 - Noise Reducing Surface(s)

Composite Pavement Rehab Strategies

• Slab Stabilization

Full Depth Repairs

- HMA
- Precast Concrete
- Class V

Rapid Set Latex Modified Concrete

• Mill and Overlay with Better Mixes

- AROGFC
- HPTO
- SMA
- XFB

Reflective Crack Relief Interlayer (RCRI) or Strata

Rich Bottom Layer (RBL)

Full Depth Repair with HMA (typically before milling)



Mill & Overlay with HMA

Surface Milling





Why premium mixes?

- Better fatigue life
- Better durability
- Increased skid/safety
- Reduced noise
- Preservation of pavement structure
- Increased customer satisfaction
- Better reflective crack resistance



Asphalt Rubber Open Graded Friction Course



High Performance Thin Overlay



SMA 9.5mm Surface Course



Composite Projects

Rt.202 SB (MP 13.4-17.03) – Maintenance Resurfacing Contract No. 268 (2007)



• Visual Survey of JRC Pavement

- Rehab. Design of Asphalt Outside Shoulder
 - Roadway Excavation
 - Pave with 3" min. & var. 25M64 Base Course
 - Pave with 4" (2 lifts) of high quality HMA
- Full Depth Concrete Repairs with Very Early Strength Concrete
- Overlay Design with 4" (2 lifts) of high quality HMA
- 3 test sections and 1 control section



Before Rehab

SDI = 2.07
Ride Quality
MP 13.4-14.75, IRI=197.2
MP 14.75-15.25, IRI=154.7
MP 15.25-15.75, IRI=143.8
MP 15.75-17.03, IRI=151.5
Ride Quality for the project, IRI=168.6

After Rehab

- SDI = 5.0
- Ride Quality
 - MP 13.4-14.75, IRI=88.3
 - MP 14.75-15.25, IRI=78.0
 - MP 15.25-15.75, IRI=77.7
 - MP 15.75-17.03, IRI=75.0

Ride Quality for the project, IRI=80.4

Before Rehab

After Rehab





- Visual Survey of Composite Pavement
- Cores performed to establish proper milling depth
- Full Depth Repair areas identified by visual survey
- Calculated approximately 5 million ESAL's
- Quantity for Slab Stabilization estimated from FWD testing
- Overlay Design consisted of milling 2" depth and resurfacing with:
 - 1.5" Superpave HMA 9.5H76 Surface Course
 - 2.5" Superpave HMA 12.5M76 Intermediate Course

- Located high deflection joints (> 15 mils deflection) with FWD during construction
- Failed joints were successfully (reduced deflection < 10 mils) grouted with HDP by Uretek
- Full Depth Repairs with HMA were performed on high severity joints/areas

Before Rehab

SDI = 1.56
Ride Quality IRI = 157

After Rehab
SDI = 4.9
Ride Quality IRI = 94

Before Rehab

After Rehab



Risk of Removing HMA Overlay

Thank you. Questions?

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